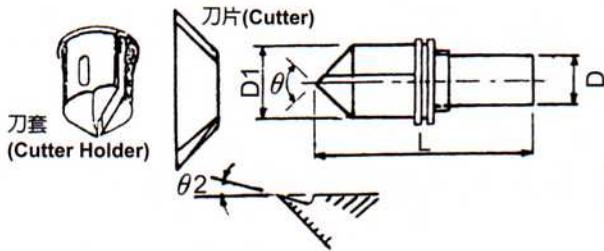


調整式錐坑倒角刀

TYPE:052

COUNTERSINKER CHAMFERING TOOLS



特性:

- (1)操作既安全,具有降低成本提高效率之功能。
- (2)刀片易於換取和研磨之功能。
- (3)隨加工材質不同而更換刀片型式之功能。
- (4)具有調整特色及輔助刀具對準加工物中心之功能。
- (5)其內部特殊裝置以消除刀具和工件接觸時之振動,使其提高加工平面光滑之功能。
- (6)調整刀片時,須先注意其刀刃比被壓縮後刀套中心點高出 0.2mm~0.5mm之間,若過高易產生鈍刀現象。(可目測或用量具量測得知)
- (7)適合錐坑倒角,應用於銑床,鑽床,手提電鑽等機械工具。

Characteristics:

- (1)Easy and safe to operate, and lower the production cost to increase the operating performance.
- (2)Cutter is easily replaced and accessed, and it functions for grinding.
- (3)Cutter is replaceable according to different materials for processing.
- (4)Has adjustable function to support tool aiming at center of workpiece for processing purpose.
- (5)Inside special device to eliminate the vibration created by touch between tool and workpiece, and it upgrades for high surface smoothness while in processing.
- (6)When cutter is adjusted, be sure to notice first its edge shall be higher than center at 0.2mm, 0.5mm. If over high, then a dull condition appears easily. (Height or distance can be seen by sight or measured by measuring unit.)
- (7)Suitable for countersinks processing, and applicable to miller, driller, and portable electrical drilling machine, etc. tools.

倒角角度 $\theta 1$ Chamfer	傾斜角度 $\theta 2$ Rank Angle	適用材質 Material
60° 82° 90° 120°	0°	鑄鐵
		黃銅
		軟鐵
	14°	硬鐵
		青銅
		碳鋼
20°	白鐵	
	鋁合金 可塑性材質	

刀套(Cutter Holder)

單位:m/m

產品編號 STYLE No.	產品規格 MODEL No.	$\theta 1$
052-01800-3001	CS-18-90°	90°
052-02500-3001	CS-25-90°	90°
052-04200-3001	CS-42-90°	90°

刀片(Cutter)

產品編號 STYLE No.	產品規格 MODEL No.	$\theta 1$	$\theta 2$	表面處理 Surface Treatment	備註
052-01801-3202	CS-18T-90°-14°	90°	14°	鍍鈦 Coated	單刃
052-02501-3202	CS-25T-90°-14°	90°	14°	鍍鈦 Coated	雙刃
052-04201-3202	CS-42T-90°-14°	90°	14°	鍍鈦 Coated	雙刃

單位:m/m

產品編號 STYLE No.	產品規格 MODEL No.	D	範圍 Cutting Capacity D1	L	$\theta 1$	$\theta 2$
052-01810-3200	CS-18-2-ST10-90°-14°	$\phi 10$	2.0~18.0	85	90°	14°
052-02512-3200	CS-25-2-ST12-90°-14°	$\phi 12$	2.0~25.0	95	90°	14°
052-04202-3200	CS-42-2-MT2-90°-14°	MT2	2.0~42.0	195	90°	14°
052-04212-3200	CS-42-2-ST12-90°-14°	$\phi 12$	2.0~42.0	165	90°	14°
052-04216-3200	CS-42-2-ST16-90°-14°	$\phi 16$	2.0~42.0	165	90°	14°